Evidence of PerformanceEvidence of performance

Joint sound reduction of seals

Test Report
N° 21-002394-PR01

(PB 6-K06-04-en-01)

Client	C.C.E. srl Costruzioni Chiusure Ermetiche Via dell´Artigianato 16 35010 Villa del Conte (PD) Italy
Product	Lowerable floor seal, single-side activation
Designation	Con Alette A/B/C
Cross section of sealing groove	28 mm × 12 mm
Air gap w	7 mm
Special features	Sealing lip with cut in

Weighted sound reduction index of joints $R_{S,w}$
Spectrum adaptation terms C and C_{tr}

floor seal type A with air gap w = 7 mm (n° T11)

$$R_{S,w}\,(C;\,C_{tr}) = 39\ (0;\,-1)\ \text{dB}$$

floor seal type B with air gap w = 7 mm (n° T13)

$$R_{S,w}\,(C;\,C_{tr}) = 41\ (0;\,0)\ \text{dB}$$

floor seal type C with air gap w = 7 mm (n° T14)

$$R_{S,w}\,(C;\,C_{tr}) = 35\ (0;\,-1)\ \text{dB}$$

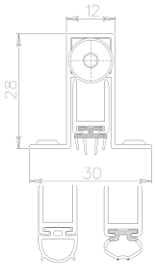
ift Rosenheim
15.02.2022

Dr. Joachim Hessinger, Dipl.-Phys.
Head of Testing Department
Building Acoustics

Johann Baume, Dipl.-Ing. (FH)
Operating Testing Officer
Building Acoustics

Basis

EN ISO 10140-1: 2021
EN ISO 10140-2: 2021
EN ISO 717-1: 2020



Instructions for use

This procedure is suitable for the comparison of construction products designed for sealing (e.g. gaskets/seals, fillers for joints). The results can be used to evaluate the sound power ratio τ_e according to EN ISO 12354-3 Annex B. Using the calculated sound reduction of the joint for the calculation of the overall sound reduction is not a substitute for the sound reduction verification of the overall construction.
For Germany the following applies:
The weighted joint sound reduction index $R_{S,w}$ can be used for the prognosis of the sound insulation of doors according to DIN 4109-35:2016.

Validity

The data and results given relate solely to the tested and described specimen.
Testing the sound insulation does not allow any statement to be made on any further characteristics of the present construction regarding performance and quality.

Notes on publication

The **ift** Guidance Sheet "Conditions and Guidance for the Use of **ift** Test Documents" applies.

The cover sheet can be used as abstract.

Contents

The test report contains a total of 14 pages.

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Test Report 21-002394-PR01 (PB 6-K06-04-en-01) dated 15.02.2022
Client C.C.E. srl
Costruzioni Chiusure Ermetiche, 35010 Villa del Conte (PD) (Italy)

1 Object

1.1 Description of test specimen

Product	Lowerable floor seal, single-side activation
Product designation	Con Alette A/B/C
Dimensions	
Length of joint l	1,000 mm
Depth of joint d	48 mm
Air gap w	7 mm
Joint cover	without cover
Fixing method/fasteners	screw fastened
Cross section of sealing groove	28 mm × 12 mm
Seal type A	data sheet n° T11
Material of seal	TPE
Cross section of seal	Profile with 4 sealing lips
Seal type B	data sheet n° T13
Material of seal	Silicone
Cross section of seal	hollow chamber seal
Seal type C	data sheet n° T14
Material of seal	TPE
Cross section of seal	hollow chamber seal
Casing	
Material of casing	Aluminium
Cross section of casing	28 mm × 12 mm (outer profile)
Depth of groove	28 mm
Length of seal	1,000 mm (length of housing) 977 mm (clear width of rebate)
Distance sealing groove – rebate sealing stop	10 mm
Special features	Sealing lip with cut in

The description is based on inspection of the test specimen at **ift** Rosenheim. **Item** designations/numbers as well as material specifications were **provided** by **the** client. (Additional data provided by the manufacturer are marked with *.)

1.2 Mounting to test rig

The sound reduction index R_S of the joint was measured in a mobile joint measuring apparatus as per EN ISO 10140-1:2021, Annex J (see Fig. 1 and 2). This mobile measuring apparatus consists of a high-performance sound insulating element made of metal profiles and Bondal sheet with slide-in cassettes (Fig. 1).

The slide-in cassette consists of a wooden door section reinforced with lead with the groove for the floor seal. This door section is fixed to a receiving device which is adjustable in height. The seal contacts a steel threshold which simulates the floor. This device was manufactured by the ift Rosenheim GmbH in coordination with customer.

The joint geometry of the floor seal in a doorway is simulated in this apparatus. The air gap beneath the door, referred to below as the air gap w, can be varied in the slide-in cassette. (Fig. 2)

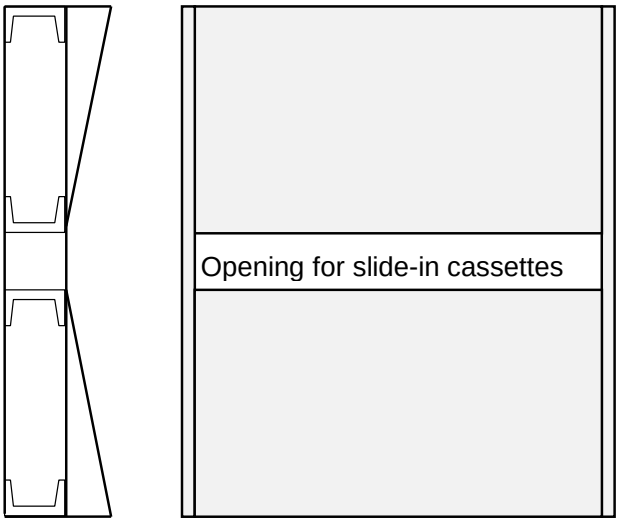
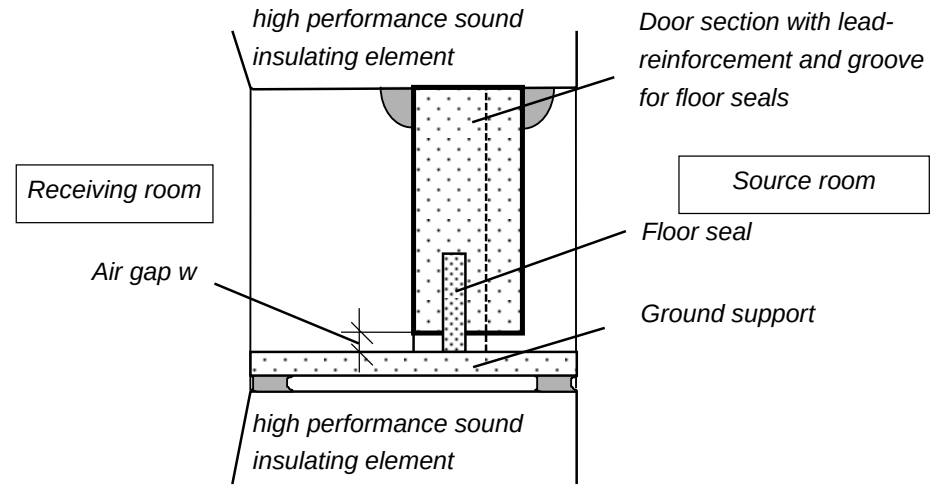
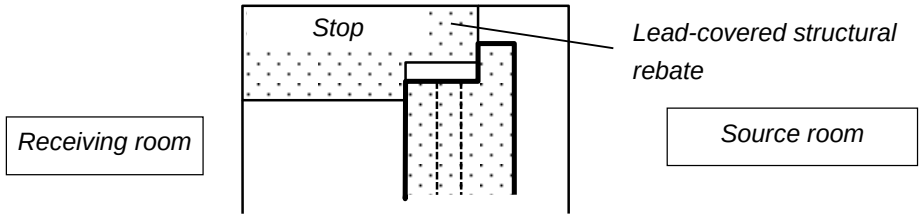


Fig. 1 Set-up of joint testing apparatus (high performance sound insulating element)



Vertical section



Horizontal section

Fig. 2 Slide-in cassette (schematic diagram)

Geometric data:

Length of joint: l = 1,000 mm
Air gap: w = variable
Depth of joint: d = 48 mm

The slide-in cassette is mounted to the high-performance sound insulating frame (Fig. 1), which was mounted in the test opening of the window-test rig (ift) according to EN ISO 10140-5. The joints to the test opening were filled with cellular material and sealed with plastic sealant on both sides. The element was mounted to the test rig by **ift** Laboratory for Building Acoustics.

View from source room

View from receiving room

Fig. 3 Photos of the mounted element (taken by **ift** Laboratory for Building Acoustics)

Fig. 4 Photo of floor seal type C in door leaf section

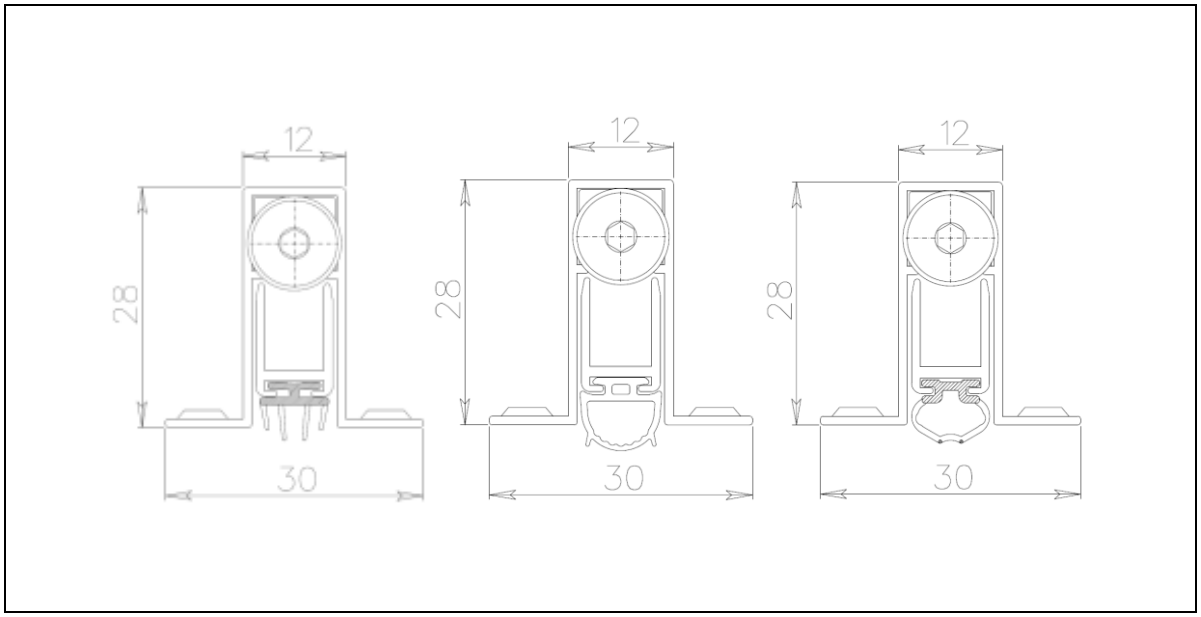


Fig. 5 Sectional drawing of floor seal type A (depiction at left), floor seal type B (depiction in the middle), floor seal type C (depiction at right)

2 Procedure

2.1 Sampling

Selection of Test Specimen	The test specimen were selected by the client.
Number	1
Manufacturer	C.C.E. srl Costruzioni Chiusure Ermetiche
Manufacturing plant	C.C.E. srl Costruzioni Chiusure Ermetiche, Via dell´Artigianato 16, 35010 Villa del Conte (PD) (Italy)
Date of manufacture	July 2021
Responsible for sampling	Mr. Enrico Menegazzo
Delivery at **ift**	08.09.2021 by the client
ift registration number	54328/03

2.2 Methods

Basis

EN ISO 10140-1: 2021	Acoustics; Laboratory measurement of sound insulation of building elements - Part 1: Application rules for specific products (ISO 10140-1: 2021)
EN ISO 10140-2: 2021	Acoustics; Laboratory measurement of sound insulation of building elements - Part 2: Measurement of airborne sound insulation (ISO 10140-2: 2021)
EN ISO 717-1: 2020	Acoustics; Rating of sound insulation in buildings and of building elements - Part 1: Airborne sound insulation (ISO 717-1: 2020)

Corresponds to the national German standard/s:
DIN EN ISO 10140-1: 2021-09, DIN EN ISO 10140-2: 2021-09 and
DIN EN ISO 717-1: 2021-05

Boundary conditions	As specified by the standard
Deviations	There were no deviations to the test method and test conditions, respectively.
Test noise	Pink noise
Measuring filter	One-third-octave band filter
Measurement limits	
Low frequencies	The dimensions of the test room fulfill the dimensions recommended for testing in the frequency range from 50 Hz to 80 Hz as per EN ISO 10140-4:2021 Annex A (informative). A moving loudspeaker was used.
Background noise level	The background noise level in the receiving room was determined during measurement and the receiving room level L_2 corrected by calculation as per EN ISO 10140-4:2021 Clause 4.3.

Maximum insulation	The maximum insulation of the test rig is partly within the range of the test results. Therefore the tested values are minimum values. A correction by calculation was performed for maximum sound insulation.
Measurement of reverberation time	Arithmetical mean: two measurements each of 2 loudspeaker and 3 microphone positions (a total of 12 independent measurements).
Measurement equation A	$A = 0{,}16 \cdot \frac{V}{T}$ m²
Measurement of sound level difference	Minimum of 2 loudspeaker positions and rotating microphones
Measurement equation	$R_S = L_1 - L_2 + 10 \log \frac{S_N \cdot l}{A \cdot l_N}$ dB

KEY

R_S	Joint sound reduction index in dB
L_1	Sound pressure level source room in dB
L_2	Sound pressure level receiving room in dB
l	Length of joint in m
S_N	Reference area (1 m²)
l_N	Reference length (1 m)
A	Equivalent absorption area in m²
V	Volume of receiving room in m³
T	Reverberation time in s

This sound reduction index of joints is comparable to the linear sound reduction index of a building component with 1 m joint length for each m² area and where the sound is transmitted only through the joint.

If the joint is combined with a building component (e.g. door with area S and sound reduction index R) and assuming the building component's area S_1 >> than the opening area of the joint (w · l, w = joint width), for the associated joint length l_0 = 1 m the resulting sound reduction index $R_{i,w}$ is calculated as follows:

$$R_{i,w} = -10 \cdot \log\left(10^{-\frac{R_w}{10}} + \frac{l \cdot l_0}{S} \cdot 10^{-\frac{R_{s,w}}{10}}\right) \text{ dB}$$

2.3 Test equipment

Device	Type	Manufacturer
Integrating sound meter	Type Nortronic 140	Norsonic-Tippkemper
Microphone preamplifiers	Type 1201	Norsonic-Tippkemper
Microphone unit	Type 1220	Norsonic-Tippkemper
Calibrator	Type 1251	Norsonic-Tippkemper
Dodecahedron loudspeakers	Type 229	Norsonic-Tippkemper
Amplifier	Type 335	Norsonic-Tippkemper
Rotating microphone boom	Type Nor 265	Norsonic-Tippkemper

The ift Laboratory for Building Acoustics participates in comparative measurements at the Physikalisch-Technische Bundesanstalt (PTB) in Braunschweig every three years, the last one was in April 2019. The sound level meter used, Series No. 1406469 and 1406470, was calibrated by the Eichamt Dortmund (calibration agency) on 17.03.2020. The calibration is valid until 31.12.2022. LBME NRW (Eichamt Dortmund) meets the requirements for measurement traceability in connection with DIN EN ISO/IEC 17025. The sound level meter used, Serial no. 1406469/1406470, were DKD calibrated by the company Norsonic Tippkemper (DKD - Deutscher Kalibrierdienst "German Calibration Service") on 16.03.2020.

2.4 Procedure

Date	08.09.2021
Operating testing officer	Florian Dangl

3 Detailed results

The values of the measured sound reduction index R_S of the joint for the tested seal are plotted against frequency in the data sheets (Annex). Based on EN ISO 717-1, this is used to calculate the weighted sound reduction index $R_{S,w}$ of the joint and the spectrum adaptation terms C and C_{tr}, related to joint length l = 1,000 mm, for the frequency range 100 Hz to 3,150 Hz.

The diagram includes the maximum sound insulation of the test set-up (related to l = 1,000 mm), with a maximum weighted sound reduction index of joints $R_{S,w\,max}$ (C; C_{tr}) = 58 (-1; -3) dB.

The resulting sound reduction indices for joints are partly in the range for maximum sound insulation; in these cases the values obtained are minimum values. For maximum insulation, it has been corrected by calculation as per EN ISO 10140-1:2021, Annex J.

Table 1 and diagram 1 lists the weighted sound reduction index of joints as a function of air gap w.

Table 1 Test results for floor seal Con Alette A/B/C

Seal type Con Alette A/B/C	Measures taken, comments
$R_{S,w}$ (C;C_{tr}) in dB	
39 (0; -1)	floor seal type A with Air gap 7 mm (n° T11)
41 (0; 0)	floor seal type B with Air gap 7 mm (n° T13)
35 (0; -1)	floor seal type C with Air gap 7 mm (n° T14)
58 (-1; -3)	Maximum sound insulation

The measurement was made for nominal size w_0 = 7 mm for air gap at floor level according to DIN 18101 (2014-08).

4 Instructions for use

4.1 Application for DIN 4109: 2016 or 2018

Basis

DIN 4109-1: 2018-01	Sound insulation in buildings - Part 1: Minimum requirements
DIN 4109-2: 2018-01	Sound insulation in buildings - Part 2: Verification of compliance with the requirements by calculation
DIN 4109-35: 2016-07	Sound insulation in buildings - Part 35: Data for verification of sound insulation (component catalogue) – Elements, windows, doors, curtain walling

The weighted joint sound reduction index $R_{s,w}$ determined in accordance with Section 3 can be used to determine the sound insulation of doors in accordance with the tabulation method from DIN 4109-35. $R_{s,w}$ corresponds directly to $R_{s,w}$ for floor seals from Table 4 in this standard.

4.2 Uncertainty of measurement, single number ratings in $^1/_{10}$ dB

Basis

EN ISO 12999-1: 2020	Acoustics; Determination and application of measurement uncertainties in building acoustics, Part 1: Sound insulation (ISO 12999-1: 2020)

The resulting weighted joint sound reduction index (in $^1/_{10}$ dB with measurement uncertainty), determined on the basis of EN ISO 717-1:2020 is:

n°T11: $R_{s,w}$ = 39.8 dB ± 1.2 dB (floor seal type A with Air gap 7 mm)

n°T13: $R_{s,w}$ = 41.5 dB ± 1.2 dB (floor seal type B with Air gap 7 mm)

n°T14: $R_{s,w}$ = 35.8 dB ± 1.2 dB (floor seal type C with Air gap 7 mm)

The specified measurement uncertainty is the average standard deviation of laboratory measurements (standard measurement uncertainty σ_R for measurement situation A: Characterization of a building component by laboratory measurements as per EN ISO 12999-1:2020, Table 3 σ_R = 1.2 dB).

4.3 General Information

This procedure is suitable for the comparison of construction products designed for sealing (e.g. gaskets/seals, fillers for joints). The results can be used to evaluate the sound power ratio τ_e as per DIN EN ISO 12354-3 Annex B. Using the calculated sound reduction of the joint for the calculation of the overall sound reduction is not a substitute for the sound reduction verification of the overall construction.

Remark on transfer of the test results

For practical application of the seal in a door, refer to the enclosed guidance sheet „Bestimmung der Schalldämmung einer Tür mit Bodendichtung“ (Determination of sound insulation of a door with floor seal). The sound reduction indices measured for the seals refer to solid and flat floor surfaces. They shall not be applied to uneven surfaces or carpets.

ift Rosenheim
Laboratory for Building Acoustics
15.02.2022

Joint sound reduction index according to ISO 10140-1

Determination of sound reduction index of joints

Client: C.C.E. srl
Costruzioni Chiusure Ermetiche, 35010 Villa del Conte (PD), Italy

Product designation Con Alette A

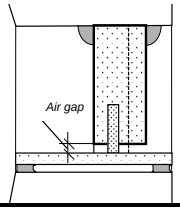
Design of test specimen

Lowerable floor seal type A, single-side activation

Joint size

Length l	1,000 mm
Depth d	48 mm
Air gap w	7 mm
Seal cross section	28 mm × 12 mm (outer profile)

Drawing of measuring arrangement (not scaled)



Test date	08.09.2021
Length of joint l	1.0 m
Test rig	as per EN ISO 10140-5
Partition wall	Double-leaf concrete wall
Test noise	Pink noise
Volumes of test rooms	V_S = 109.9 m³ V_R = 101.3 m³

Maximum joint sound reduction index
$R_{S,w,max}$ = 58 dB (related to test length)

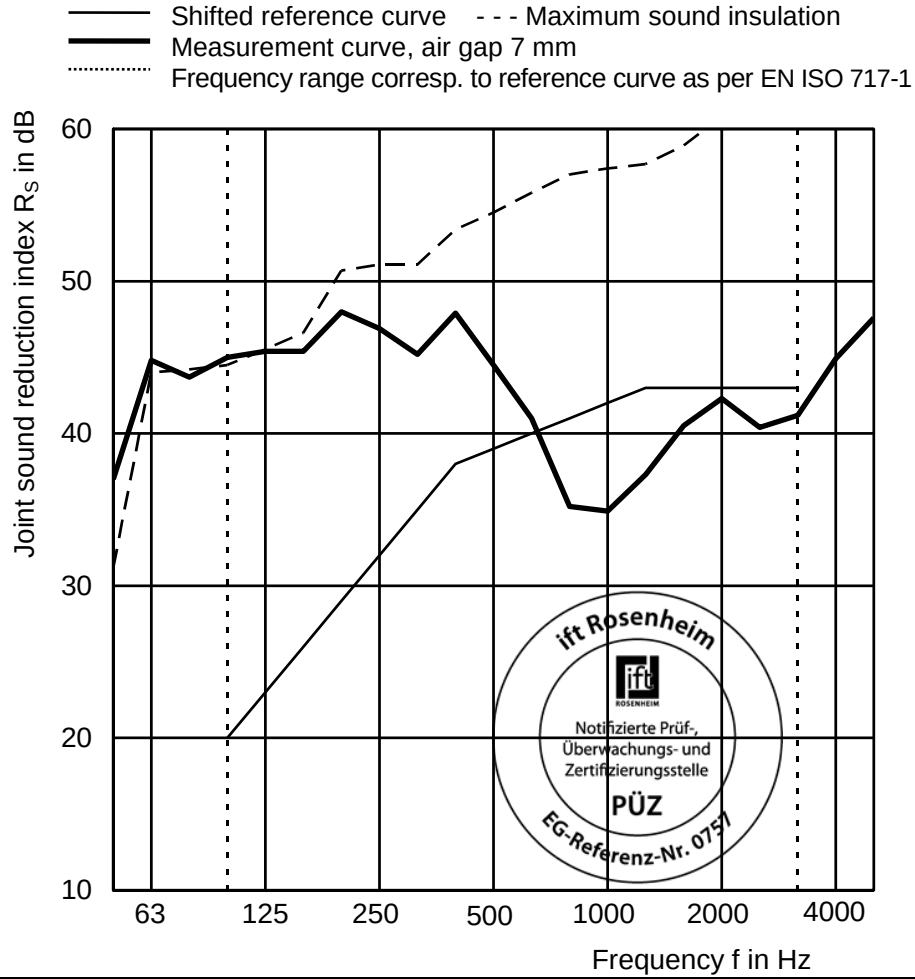
Mounting conditions
Mounting of the cassette in high performance sound insulating element.

Climate of test rooms 22°C / 48 % RH

Static air pressure 966 hPa

f in Hz	R_S in dB
50	≥37.0*
63	≥44.8*
80	≥43.7*
100	≥45.0*
125	≥45.4*
160	≥45.4*
200	≥48.0*
250	≥46.9*
315	45.2
400	47.9
500	44.5
630	41.0
800	35.2
1,000	34.9
1,250	37.3
1,600	40.5
2,000	42.3
2,500	40.4
3,150	41.2
4,000	44.9
5,000	47.6

* minimum value



Rating according to EN ISO 717-1 (in third octave bands)

$R_{S,w,0}$ (C; C_{tr}) = 39 (0; -1) dB $C_{50\text{-}3150}$ = 0 dB; $C_{100\text{-}5000}$ = 1 dB; $C_{50\text{-}5000}$ = 1 dB

$C_{tr,50\text{-}3150}$ = -1 dB; $C_{tr,100\text{-}5000}$ = -1 dB; $C_{tr,50\text{-}5000}$ = -1 dB

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Joint sound reduction index according to ISO 10140-1

Determination of sound reduction index of joints

Client: C.C.E. srl
Costruzioni Chiusure Ermetiche, 35010 Villa del Conte (PD), Italy

Product designation Con Alette B

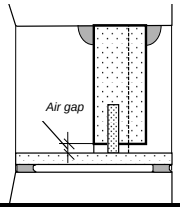
Design of test specimen

Lowerable floor seal type B, single-side activation

Joint size

Length l	1,000 mm
Depth d	48 mm
Air gap w	7 mm
Seal cross section	28 mm × 12 mm (outer profile)

Drawing of measuring arrangement (not scaled)



Test date	08.09.2021
Length of joint l	1.0 m
Test rig	as per EN ISO 10140-5
Partition wall	Double-leaf concrete wall
Test noise	Pink noise
Volumes of test rooms	V_S = 109.9 m³ V_R = 101.3 m³

Maximum joint sound reduction index
$R_{S,w,max}$ = 58 dB (related to test length)

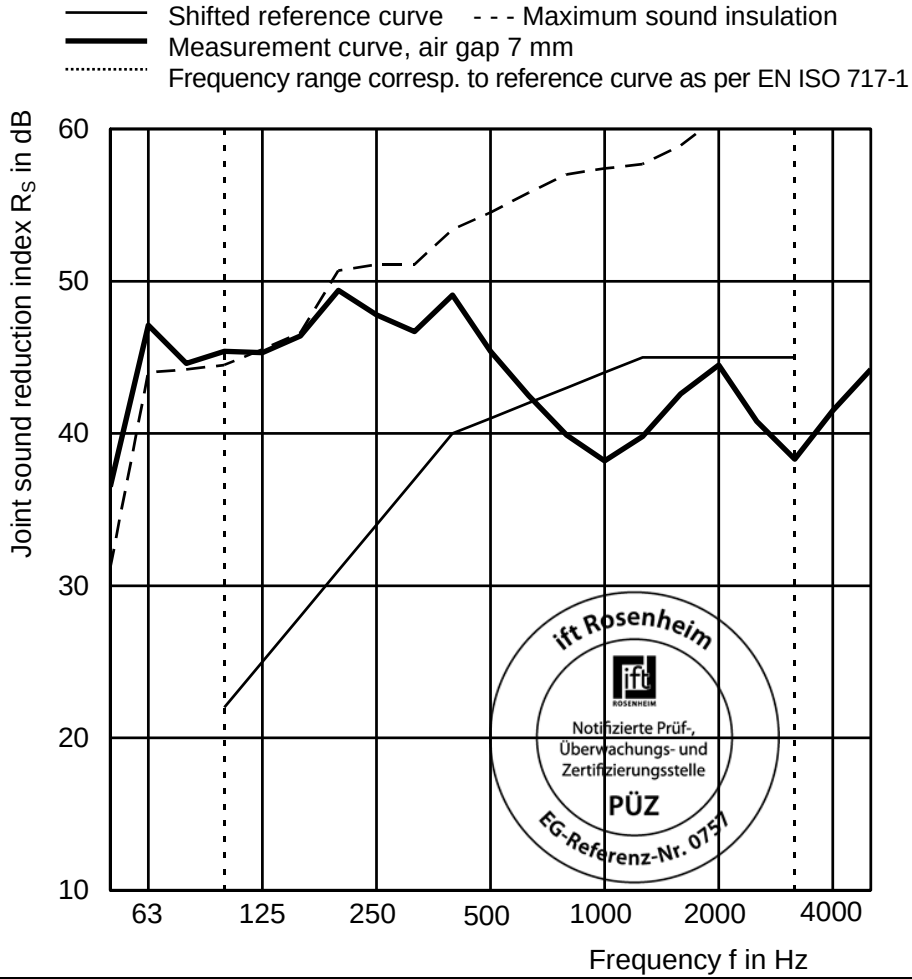
Mounting conditions
Mounting of the cassette in high performance sound insulating element.

Climate of test rooms 22°C / 48 % RH

Static air pressure 966 hPa

f in Hz	R_S in dB
50	≥36,5*
63	≥47,1*
80	≥44,6*
100	≥45,4*
125	≥45,3*
160	≥46,4*
200	≥49,4*
250	≥47,8*
315	≥46,7*
400	≥49,1*
500	45,4
630	42,5
800	39,9
1,000	38,2
1,250	39,8
1,600	42,6
2,000	44,5
2,500	40,8
3,150	38,3
4,000	41,5
5,000	44,2

* minimum value



Rating according to EN ISO 717-1 (in third octave bands)

$R_{S,w,0}$ (C; C_{tr}) = 41 (0; 0) dB $C_{50\text{-}3150}$ = 0 dB; $C_{100\text{-}5000}$ = 0 dB; $C_{50\text{-}5000}$ = 0 dB

$C_{tr,50\text{-}3150}$ = 0 dB; $C_{tr,100\text{-}5000}$ = 0 dB; $C_{tr,50\text{-}5000}$ = 0 dB

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Laboratory for Building Acoustics

Dipl. Ing. (FH) Johann Baume
Operating Testing Officer

Joint sound reduction index according to ISO 10140-1

Determination of sound reduction index of joints

Client: C.C.E. srl
Costruzioni Chiusure Ermetiche, 35010 Villa del Conte (PD), Italy

Product designation Con Alette C

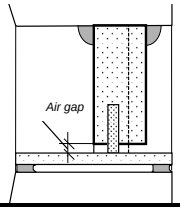
Design of test specimen

Lowerable floor seal type C, single-side activation

Joint size

Length l	1,000 mm
Depth d	48 mm
Air gap w	7 mm
Seal cross section	28 mm × 12 mm (outer profile)

Drawing of measuring arrangement (not scaled)



Test date	08.09.2021
Length of joint l	1.0 m
Test rig	as per EN ISO 10140-5
Partition wall	Double-leaf concrete wall
Test noise	Pink noise
Volumes of test rooms	V_S = 109.9 m³ V_R = 101.3 m³

Maximum joint sound reduction index
$R_{S,w,max}$ = 58 dB (related to test length)

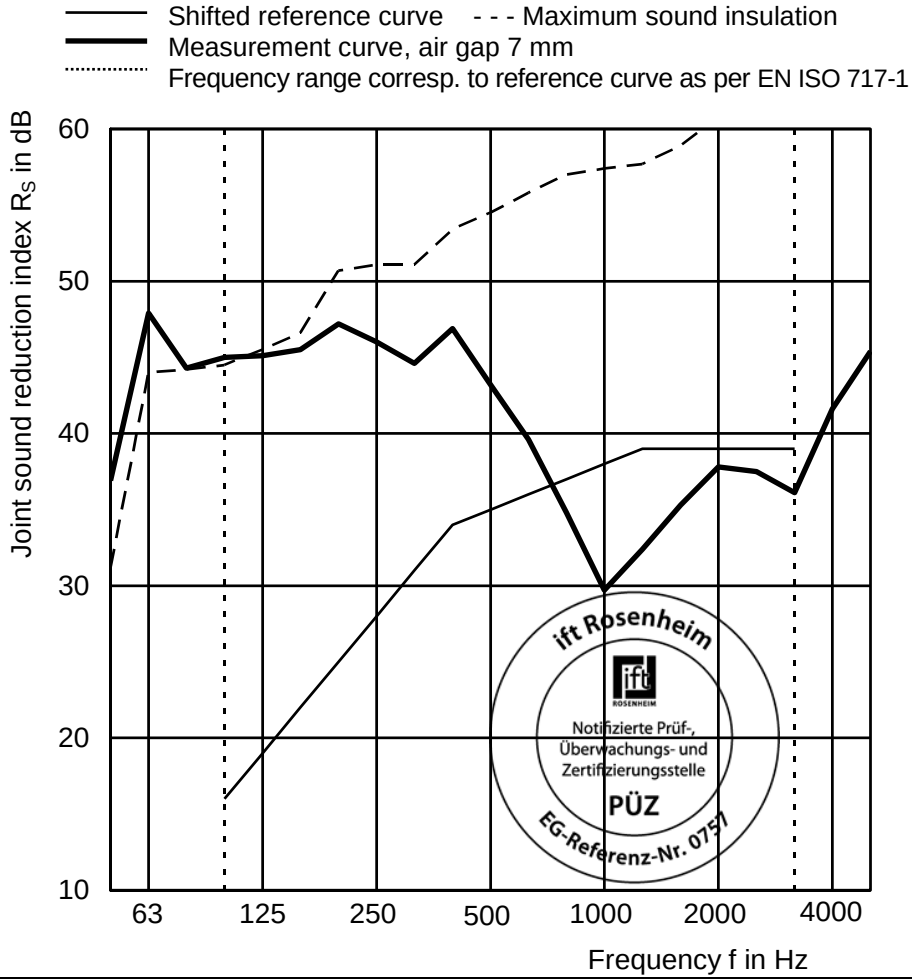
Mounting conditions
Mounting of the cassette in high performance sound insulating element.

Climate of test rooms 22°C / 48 % RH

Static air pressure 966 hPa

f in Hz	R_S in dB
50	≥36.9*
63	≥47.9*
80	≥44.3*
100	≥45.0*
125	≥45.1*
160	≥45.5*
200	≥47.2*
250	46.0
315	44.6
400	46.9
500	43.2
630	39.6
800	34.8
1,000	29.7
1,250	32.4
1,600	35.3
2,000	37.8
2,500	37.5
3,150	36.1
4,000	41.6
5,000	45.4

* minimum value



Rating according to EN ISO 717-1 (in third octave bands)

$R_{S,w,0}$ (C; C_{tr}) = 35 (0; -1) dB $C_{50\text{-}3150}$ = 0 dB; $C_{100\text{-}5000}$ = 1 dB; $C_{50\text{-}5000}$ = 1 dB

$C_{tr,50\text{-}3150}$ = -1 dB; $C_{tr,100\text{-}5000}$ = -1 dB; $C_{tr,50\text{-}5000}$ = -1 dB

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