

Test Report  
No. 11-000305-PR02  
(PB01-Z02-G03-04-en-01)



This is a translation of the test report 11-000305-PR02 (PB01-Z02-G03-04-de-01)  
dated 4 July 2011

**Date** 03 August 2011

**Client** C.C.E. srl  
Costruzioni Chiusure Ermetiche  
Via dell' Artigianato 16  
35010 Villa del Conte (PD)  
Italy

**Order** Determination of the sound reduction index R  
according to  
EN ISO 10140-1 : 2010,  
EN ISO 10140-2 : 2010  
Rating according to EN ISO 717-1 :  
1996+A1:2006

**Object** Floor seal type"25/20 ASACA new " in a high-  
performance sound insulating doorset

**Contents**

- 1 Object
- 2 Procedure
- 3 Detailed results
- 4 Instructions for use

Data sheet (1 page)  
Total 8 pages



## 1 Object

### 1.1 Description of test specimen

<b>Building element</b>	Floor seal in a high-performance sound insulating doorset
Product designation	25/20 ASACA new
<b>Floor seal</b>	floor drop seal, hinge-side activation, screw-fastened into sealing groove, mechanism with 2 contact pressure points
Type*	25/20 ASACA new
Dimensions of casing (Width / Height / Length)	25 mm × 20 mm x 959 mm
Material of casing*	Aluminium
Material of gasket of floor seal *	TPE
Length of gasket	Corresponds to frame rebate dimensions at floor (the frame rebate dimensions - nominal opening width are: 966 mm)
Groove width	25.3 mm
Groove depth	20.0 mm
Air gap / travel of seal	5.25 mm-5.75 mm
Residual closing travel at start of activation	on lock side: 150 mm
Installation	floor seal screw fastened flush with groove platform
Floor	The floor seal operates against a flat steel bar
Joint depth	57 mm
<b>Doorset</b>	Base leaf 47 mm multilayer door leaf with single rebate, overlap and frame seal. Reinforcements made from lead, sheet steel and heavy-duty bituminous material. Steel sheet lining on both sides, coated with heavy-duty bituminous material, resp. chip board, cavities filled with absorption material. Linings taper towards the floor joint
Size of door leaf	985 mm × 1985 mm
Thickness of doorset	At top 200 mm, at bottom 57 mm
Seals	TPE cavity lip seal in frame and door leaf. Plastic sealant is applied to either side of seals at top and on sides. This side sealing starts at a height of 10 mm above floor.
<b>Frame</b>	Timber wrap-around frame
Design	25 mm Multiplex reinforced with lead and sheet steel, connecting joint of frame fully filled with foam and sealed on either side with plastic sealant.

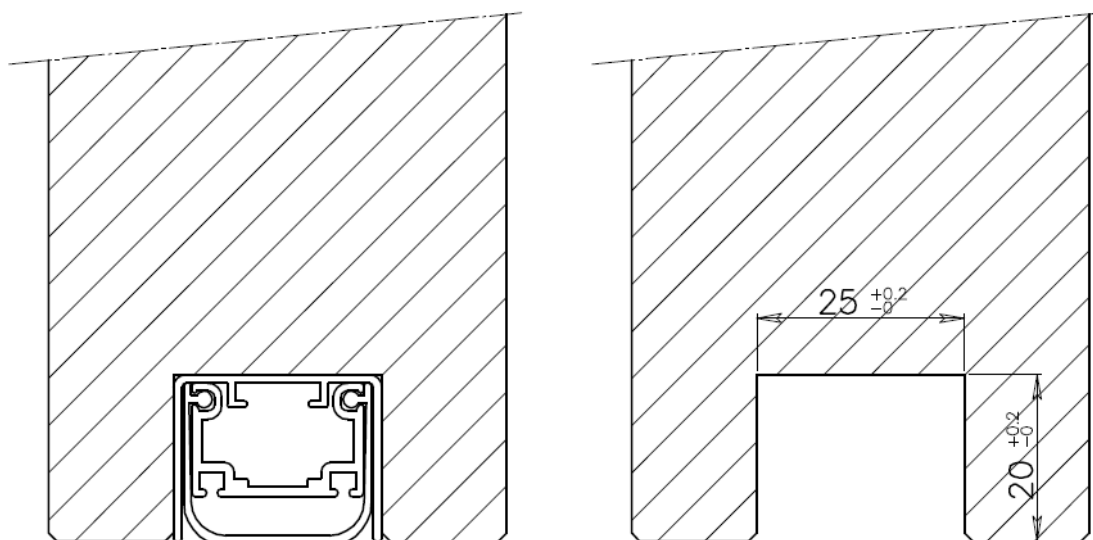
The description is based on inspection of the test specimen at the **ift** Laboratory for Building Acoustics. Item designations/ numbers as well as material specifications were given by the client. (Further manufacturer data marked with \*.)

## 1.2 Mounting in test rig

- The frame was mounted by the ift Laboratory for Building Acoustics flush with the source room side of partition's test opening of the door test rig „Z“, with suppressed flanking transmission according to EN ISO 10140-5:2010; the test rig features an insert frame with 5 cm continuous separating joint which is sealed in the test opening with permanently flexible closed-pore sealant.
- The high-performance sound insulation unit is described in Clause 1 "Object". The acoustic separation of the test rig was not bridged.
- The test opening was arranged with the bottom door edge being close to the floor.
- The door leaf was attached to the frame, both sides of the functional joint were additionally sealed on the sides (except side with 10 mm distance from bottom) and the top using elastic sealant, to prevent leakage through the functional joints at the top and the side.

## 1.3 Representation of test specimen

The structural details were examined solely on the basis of the characteristics to be classified. The illustrations are based on unchanged documentation provided by the client.



**Figure 1** Sectional drawing 25/20 ASACA new



## 2 Procedure

### 2.1 Sampling

Sampling	The samples were selected by the client.
Quantity	1
Manufacturer	CCE s.r.l.
Manufacturing plant	Villa del Conte (PD)
Date of manufacture /	April 2011
Date of sampling	
Responsible for sampling	Mr. Geron
Delivery to ift	5. May 2011 by the client
ift registration number	30233/001

### 2.2 Procedure

Goal of the investigation Test of the acoustic suitability of a lowerable floor seal type " 25/20 ASACA new " for doors

#### Basis

EN ISO 10140-1:2010	Acoustics; Laboratory measurement of sound insulation of building elements - Part 1: Application rules for specific products (ISO 10140-1:2010)
EN ISO 10140-2:2010	Acoustics; Laboratory measurement of sound insulation of building elements - Part 2: Measurement of airborne sound insulation (ISO 10140-2:2010)
EN ISO 717-1: 1996 + A1:2006	Acoustics; Rating of sound insulation in buildings and of building elements - Part 1: Airborne sound insulation

Correspond/s to the national German standard/s:

DIN EN ISO 10140-1:2010-12, DIN EN ISO 10140-2:2010-12 and DIN EN ISO 717-1 : 2006-11

Boundary conditions As specified by the standard requirements with the exception of the below stated deviations.

Deviations The test setup was installed to determine the sound transmission through the floor joint. There fore a high-performance acoustic door leaf was mounted into a special frame and the top and side functional joints were sealed.

Test noise Pink noise

Measuring filter One-third-octave band filter



Background noise	The background noise level was not measured in the receiving room. No correction of sound insulation with background noise level was done.
Maximum sound insulation	Maximum sound insulation of the test setup for the floor seal was determined on the basis of the high-performance sound insulation door leaf described in Section 1. The difference between sound insulation and maximum sound insulation of the test setup is partly below 15 dB. It was corrected by calculation according to DIN EN ISO 10140-2 Annex B. The diagram annexed plots the maximum sound insulation.
Measurement of reverberation time	arithmetical mean: two measurements each of 2 loudspeaker and 3 microphone positions (total of 12 independent measurements).
Measurement equation A	$A = 0,16 \cdot \frac{V}{T}$ in m <sup>2</sup>
Measurement of sound level difference	Minimum of 2 loudspeaker positions and rotating microphones
Measurement equation R	$R = L_1 - L_2 + 10 \cdot \lg \frac{S}{A}$ in dB

LEGEND / KEY

A	equivalent absorption area in m <sup>2</sup>
L <sub>1</sub>	Sound pressure level source room in dB
L <sub>2</sub>	Sound pressure level receiving room in dB
R	Sound reduction index in dB
T	Reverberation time in s
V	Volume of receiving room in m <sup>3</sup>
S	Testing area of the specimen in m <sup>2</sup>

## 2.3 Test equipment

Device	Type	Manufacturer
Integrating sound meter	Type Nortronic 830	Norsonic-Tippkemper
Microphone preamplifiers	Type 1201	Norsonic-Tippkemper
Microphone units	Type 1220	Norsonic-Tippkemper
Calibrator	Type 1251	Norsonic-Tippkemper
Dodecahedron loudspeakers	Own design	-
Amplifier	Type E120	FG Elektronik
Rotating microphone boom	Own design / Type 231-N-360	Norsonic-Tippkemper

The **ift** Laboratory for Building Acoustics participates in comparative measurements at the Physikalisch-Technische Bundesanstalt (PTB) in Braunschweig every three years, the last one was in April 2010. The sound level meter used, Series No. 17956, was calibrated by the Dortmund Eichamt (calibration agency) on 16 September 2009. The calibration is valid until 31 December 2011.

## 2.4 Testing

Date	05 May 2011
Test engineer	Markus Schramm

## 3 Detailed results

The values of the measured sound reduction index of the high-performance sound insulating doorset with the tested floor seal are plotted as a function of frequency in the annexed data sheet and tabled.

As per EN ISO 717-1 the weighted sound reduction index  $R_w$  and the spectrum adaptation terms  $C$  and  $C_{tr}$  for the frequency range 100 Hz to 3,150 Hz obtained by calculation are as follows:

$$R_w (C;C_{tr}) = 51 (-2;0) \text{ dB}$$

According to EN ISO 717-1 the following additional spectrum adaptation terms are obtained:

$C_{50-3150}$	=	- dB	$C_{100-5000}$	=	-2 dB	$C_{50-5000}$	=	- dB
$C_{tr,50-3150}$	=	- dB	$C_{tr,100-5000}$	=	-1 dB	$C_{tr,50-5000}$	=	- dB



## 4 Instructions for use

The **ift guidance** sheet "Conditions and notes for the use of **ift** test documents" applies.

### 4.1 Validity

The data and results given relate solely to the tested and described specimen. Testing for sound insulation does not allow any statement to be made on any further characteristics of the present construction regarding performance and quality.

### 4.2 Test report is not an evidence of suitability/verification of applicability

This test report is not an evidence of suitability/verification of applicability as per DIN 4109:1989-11.

It does not contain a calculated value.

### 4.3 Test standards

The standard series EN ISO 10140:2010 supersedes those, until the respective date, applicable parts of the standard series EN ISO 140 which describe laboratory tests. According to the two standard series, the test methods are identical.

**ift** Rosenheim  
03 August 2011

A handwritten signature in blue ink, appearing to read 'J. Hessinger'.

Dr. Joachim Hessinger, Dipl.-Phys.  
Head of Testing Department  
Building Physics

A handwritten signature in blue ink, appearing to read 'Markus Schramm'.

Markus Schramm, M.Eng., Dipl.-Ing. (FH)  
Operating Testing Officer  
Building Acoustics

# Sound reduction index according to ISO 10140 - 2

Laboratory measurements of airborne sound insulation of building elements



Client: C.C.E. srl

Costruzioni Chiusure Ermetiche, 35010 Villa del Conte (PD) (Italy)

Product designation 25/20 ASACA new

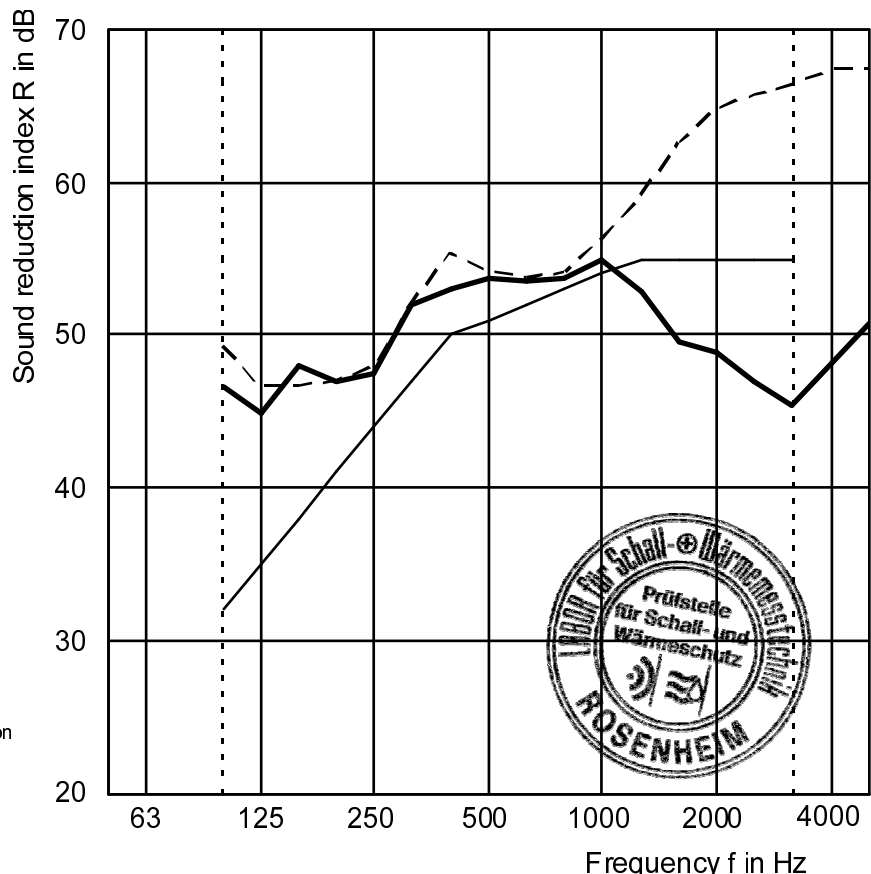
## Design of test specimen

Floor seal in a high-performance sound insulating doorset  
 Dimensions of casing (w x h x l)  
 25 mm x 20 mm x 959 mm  
 Activation hinge-side  
 Air gap / travel of seal 5.25 mm-5.75 mm  
 Length of gasket Corresponds to frame rebate dimensions at floor  
 Dimensions of groove 25.3 mm x 20.0 mm  
 Mounting floor seal screw fastened flush into sealing groove

Test date 05 May 2011  
 Test opening 1.010 m x 2.010 m = 2.03 m<sup>2</sup>  
 Partition wall Concrete double wall, insert frame  
 Test noise pink noise  
 Volumes of test rooms V<sub>s</sub> = 101 m<sup>3</sup>  
 V<sub>r</sub> = 67.5 m<sup>3</sup>  
 Maximum sound reduction index  
 R<sub>w,max</sub> = 58 dB (related to test surface)  
 Mounting conditions  
 Floor seal mounted into an ideal sound insulating door leaf  
 Climate in test rooms 18 °C / 46 % RF / 966 hPa

f in Hz	R in dB
50	-
63	-
80	-
100	46.6*
125	44.9*
160	48.0*
200	46.9*
250	47.5*
315	51.9*
400	53.1*
500	53.7*
630	53.6*
800	53.7*
1000	55.0*
1250	52.8*
1600	49.6
2000	48.8
2500	46.9
3150	45.3
4000	48.1
5000	50.8

— Shifted reference curve  
 — Measurement curve; ——— Maximum sound insulation  
 ..... Frequency range corresp. to reference curve as per EN ISO 717-1



\*= Correction with maximum sound reduction  
 Difference ≤ 6dB

Rating according to EN ISO 717-1 (in third octave bands):

**R<sub>w</sub> (C;C<sub>tr</sub>) = 51 (-2;0) dB**  
 C<sub>50-3150</sub> = - dB; C<sub>100-5000</sub> = -2 dB; C<sub>50-5000</sub> = - dB  
 C<sub>tr,50-3150</sub> = - dB; C<sub>tr,100-5000</sub> = -1 dB; C<sub>tr,50-5000</sub> = - dB

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ift Rosenheim, Laboratory for Building Acoustics  
 03 August 2011

Markus Schramm, M.Eng., Dipl.-Ing. (FH)  
 Operating Testing Officer